

Fundamentals Of Rolling

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Fundamentals Of Rolling

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The main variables in rolling are : •The roll diameter. •The deformation resistance of the metal as influenced by metallurgy, temperature and strain rate. •The friction between the rolls and the workpiece. •The presence of the front tension and/or back tension in the plane of the sheet.

Fundamental concept of metal rolling - mtixtl.com

Rolls are tools used in rolling mills to reduce the cross section of metal stock. The weight of rolls may vary from a few kilograms up to 250 tonnes. Under rolling conditions the contact area between roll and stock suffers wear, the other parts of a roll - body and necks - have to be considered as normal parts of designed components under high load.

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A numerical or graphical method is given for computing, in strip or plate rolling, the distribution of roll pressure over the arc of contact and the quantities derived from this (e.g. the vertical ...

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Cold Rolling Fundamentals - AIST

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