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Page 74 Group 38 Instrumentation, VNL, VNM Service Procedures W3002502 W3002503 Fig. 80: Fig. 81: When all five pins are inserted into the Center Circuit Board, seat the CAUTION tach/speedo gauge pins while guiding the tabs on the sides of the gauges To avoid damaging the gauges, do not pull on the into the notches on the housing.

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from the actual vehicle, however, key components addressed in the manual are represented as accurately as possible. This manual covers Volvo VN and VHD series vehicles manufactured by Volvo Trucks North America, Inc. with any of the following designations: • VNL 780 • VNL 670 • VNL 630 • VNL 430 • VNL 300 (Daycab) • VNM 630 • VNM 430

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